



Axis Travels X/Y/Z axis	200/1000/500 mm
Feed Rate X/Y/Z axis	45/70/70 m/min
Acceleration X/Y/Z axis	8/9/9 m/s ²
Trust X/Y/Z axis	14/10/10 KN
Accuracy (VDI /DGO 3441) Positioning tolerance Tp Positioning band Ps	10 µm 5 µm
Direct measuring	
Spindles Spindles distance Tool adaptor Max. speed.	200 mm HSK - A - 63 8000 rpm
Spindle motor Power S1-100% Torque S1-100%	4x22 kw 60 Nm
Tool Magazine Number of pockets Tool change Chip to chip time	Drum Type 52 Direct 4.5 s
Table holding fixture CNC swivelling station	Axis A with 4th or 4th/5th Axis capability
Floor Space	12 m ²
Machine weight	12 T