



<b>Axis Travels</b> X/Y/Z axis	640/800/500mm
<b>Feed Rate</b> X/Y/Z axis	70/60/70 m/min
<b>Acceleration</b> X/Y/Z axis	8/7/8 m/s <sup>2</sup>
<b>Trust</b> X/Y/Z axis	3,5/10/3,5 KN
<b>Accuracy (VDI/DGQ 3441)</b> Positioning tolerance Tp Positioning band Ps <b>Direct measuring</b>	10 µm 5 µm
<b>Spindles</b> Tool adaptor Max speed Power S1-100% Torque S1-100% Power S6-100% Torque S6-100%	HSK-A-63 (Opz. HSK-A-80/50) 12,000 rpm 11 KW 70 Nm @ 1500 rpm 17,5 KW 110 Nm @ 1500 rpm
<b>Tool Magazine</b> Number of pockets Tool change Chip to chip time	Drum Type 27 / 36 Direct 4,5 s
<b>Table holding fixture</b> CNC swivelling station	Axis A with 4th or 4 th / 5th Axis capability
<b>Floor Space</b>	9 m <sup>2</sup>
<b>Machine weight</b>	12 T