



Axis Travels X/Y/Z axis	320/800/500mm
Feed Rate X/Y/Z axis	60/60/70 m/min
Acceleration X/Y/Z axis	7/5/7 m/s ²
Trust X/Y/Z axis	5/8/5 KN
Accuracy (VDI /DGQ 3441) Positioning tolerance Tp Positioning band Ps	10 µm 5 µm
Direct measuring	
Spindles Tool adaptor Max speed Power S1-100% Torque S1-100%	HSK-A-63 (Opz. HSK-A-80/50) 12,000 rpm 22 KW 60 Nm @ 3500 rpm
Tool Magazine Number of pockets Tool change Chip to chip time	Drum Type 64 Direct 4,5 s
Table holding fixture CNC swivelling station	Axis A with 4th or 4 th / 5th Axis capability
Floor Space	9 m ²
Machine weight	12 T