



Axis Travels X/Y/Z1 - Z2 axis	400/1.000/500mm
Feed Rate X/Y/Z1 - Z2 axis	90/90/90 m/min
Acceleration X/Y/Z1 - Z2 axis	15/15/15 m/s ²
Trust X/Y/Z1 - Z2 axis	10/10/5 KN
Accuracy (VDI/DGQ 3441) Positioning tolerance Tp Positioning band Ps Direct measuring	10 µm 5 µm
Spindles Spindles distance Tool adaptor Max. speed.	400 mm HSK - A - 63 12,000 rpm
Spindle motor Power S1-100% Torque S1-100%	2x22 KW 60 Nm
Tool Magazine Number of pockets Tool change Chip to chip time	Drum Type 50 Direct 3.5 s
Table holding fixture CNC swivelling station	Axis A with 4th or 4th/5th Axis capability
Floor Space	12 m ²
Machine weight	12 T